

Work Order ID 82524

April-02-12 3:08:12 PM

82524

Ship May 4th

Page 1

Item ID: D350-607-543

Accept

N900040100

Setup Start ***NS1***

Revision ID:

Item Name: Heli-Utility-Basket

Stop ***NS2***

Start Date: 02/04/2012 Start Qty: 1.00

1

Cust Item ID:

Required Date: 04/05/2012 Req'd Qty: 1.00

1

Customer:

Reference:

Approvals: Process Plan: *MLJ*

Date: *12/04/02* Tooling:

Date:

Run Start ***NR1***

QC:

Date:

SPC (Y/N):

Date:

Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	---------	--------	--------------	---------------	---------------	------------------	----------------

Draw Nbr	Revision Nbr
D350-607-3	A

100 DOCUMENT CONTROL

0.00

100

DC

Memo

0.00

Document Control

Photocopy bluefile & type labels per PPPD350-607-543 CHG003

12/04/02

MLJ 12/05/07 04/27

110 Pick Kit

0.00

110

Packaging

Memo

0.00

Packaging

1

12/04/27 JB

120 QC4- 100% Inspect kits for completeness

0.00

120

QC

Memo

0.00

Quality Control

5/17/04

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
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NOTE: Date & initial all entries

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Item Name: Heli-Utility-Basket

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Start Date: 02/04/2012 Start Qty: 1.00

1

Cust Item ID:

Required Date: 04/05/2012 Req'd Qty: 1.00

1

Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start ***NR1***

QC:

Date:

SPC (Y/N):

Date:

Stop ***NR2***

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

130

Pick Kit

0.00

130

Packaging

Memo

0.00

Rec'd

12/14/09

Packaging

Package as per PPPD350-607-543

140

QC21- Final Inspection - Work Order Release

0.00

140

QC

Memo

0.00

MCJ 12/05/09

Quality Control

MCJ 12/05/09

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Work Order ID: 82524

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Parent Item: D350-607-543

D350-607-543

Parent Item Name: Heli-Utility-Basket

Start Date: 02/04/2012

Required Date: 04/05/2012

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP REV:A 10-08-19 AS PER REV.A DD VERF BY:EC IPP
REV:B 12.03.06 AS PER ECN12-535 DD VERF:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D350-607-511		Manufactured	No			110	Each	0.0000	1	1			
D350-607-511									**				
Quick Release Basket Mounting Installation													
D2690-6		Manufactured	No			110	Each	15.0000	1	1			
D2690-6									**				
Lanyard Assembly													
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST016		15							
				79515		15							
D3912-041		Manufactured	No			110	Each	0.0000	1	1			
D3912-041									**				
Eyebolt Receiver Assembly													
D4030-043		Manufactured	No			110	Each	0.0000	1	1			
D4030-043									**				
Long Basket Assembly, Light Lid (350)													
D4085-3		Manufactured	No			110	Each	19.0000	1	1			
D4085-3									**				
Placard, Instructions													
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST122		19							
				81479		19							

82533

83360 JB

83469 JB

82527

81479

12/04/27

W/O:		WORK ORDER CHANGES					
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Parent Item: D350-607-543

D350-607-543

Parent Item Name: Heli-Utility-Basket

Start Date: 02/04/2012

Required Date: 04/05/2012

Start Qty: 1.00

Required Qty: 1.00

D4086-215
D4086-215
Placard, Max Load

Manufactured No

110 Each

5.0000

1

1

**

Location

Loc Qty

Loc Code

ST122

5

65896

5

65896

Manufactured No

110 Each

0.0000

1

1

**

D4151-041
D4151-041
Basket Fwd Hardpoint Assembly, Lower

Manufactured No

110 Each

0.0000

1

1

**

D4151-043
D4151-043
Basket Fwd Hardpoint Assembly, Upper

Manufactured No

110 Each

0.0000

1

1

**

D4150-041
D4150-041
Attachment Arm Assembly

Purchased No

110 Each

1,531.000

6

6

**

AN4-13A
AN4-13A
Bolt

Location

Loc Qty

Loc Code

ST357

1531

119449

39

120187

92

120422

500

120770

400

121162

500

121162

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Parent Item Name: Heli-Utility-Basket

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D350-607-543

Start Date: 02/04/2012

Required Date: 04/05/2012

Start Qty: 1.00

Required Qty: 1.00

AN4C15

Purchased

No

110

Each

79.0000

1

1

**

AN4C15

BOLT

Location

Loc Qty

Loc Code

ST358

79

120124

29

121146

50

120124

AN310C4

Purchased

No

110

Each

82.0000

1

1

**

AN310C4

Nut

Location

Loc Qty

Loc Code

ST344

82

119324

2

120360

30

121166

50

121166

MS17984-C413

Purchased

No

110

Each

46.0000

1

1

**

MS17984-C413

PIN, QUICK RELEASE

Location

Loc Qty

Loc Code

ST315

3

114340

1

118612

2

ST333

3

121011

3

ST335

40

121091

40

121091

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D350-607-543

Start Date: 02/04/2012

Required Date: 04/05/2012

Start Qty: 1.00

Required Qty: 1.00

MS21042L4

Purchased

No

110

Each

4,342.000

6

6

**

MS21042L4

Nut

Location

Loc Qty

Loc Code

ST300

4342

119017

4

119075

2338

121011

2000

119075

MS24665-151

Purchased

No

110

Each

296.0000

1

1

**

MS24665-151

Cotter Pin

Location

Loc Qty

Loc Code

ST309

296

17566

296

17566

NAS1515H4L

Purchased

No

110

Each

459.0000

2

2

**

NAS1515H4L

WASHER

Location

Loc Qty

Loc Code

FG

8

103691

8

ST277

451

118709

24

120390

427

120390

NAS1149F0432P

Purchased

No

110

Each

240.0000

12

12

**

NAS1149F0432P

Washer

Location

Loc Qty

Loc Code

ST275

240

121060

40

121166

200

121415

12/04/12

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82524

D350-607-543

Start Date: 02/04/2012

Required Date: 04/05/2012

Start Qty: 1.00

Required Qty: 1.00

NAS1149C0463R

Purchased

No

110

Each

996.0000

3

3

✓

NAS1149C0463R

Washer

**

JB 12/04/12

Location

Loc Qty

Loc Code

FP001

1

115358

1

ST297

995

117735

36

119097

959

119097



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